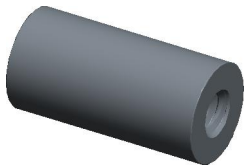
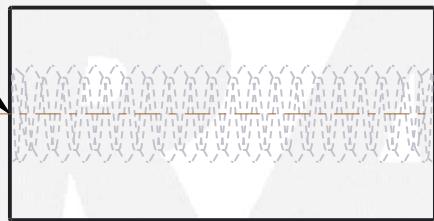


REV	CHANGE	DATE	DRN	CHK
	Drawn	01/31/16	SJ	T

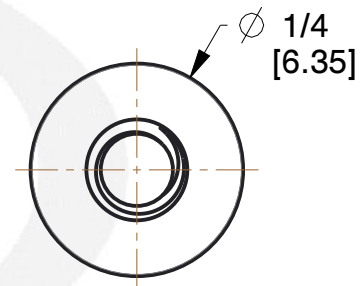


THREAD
4-40 UNC 2B
THRU



1/2
[12.70]

TM



∅ 1/4
[6.35]

NOTES:

1. Material : Aluminium
2. Finish :
3. ASME Y14.5M - 2009
4. All Drawing Dimensions are in Inches [mm]
5. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



95 Silvermine Rd., Seymour CT 06483
Tel: 203-888-2133, Fax: 203-888-9860

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TOLERANCES
ALL DIMENSIONS ARE INCHES (UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS ≤ 6 INCHES ± 0.005
LENGTH > 6 INCHES ± 0.010
DIAMETERS: ± 0.005
NON-METALLIC
LENGTH: ± 0.010 DIAMETERS: ± 0.010
INTERNAL THREADS:
MINIMUM THREAD DEPTH

COMPONENT	STANDOFFS
1684-440-AL	SCALE
1/4 ROUND FEMALE STANDOFFS	4.00
	SHEET
	1 of 1